

**TECHNICAL SPECIFICATION SHEET**
**Product Designation:**

DULL SILVER 6/35GSM

**Product Code:**

DS6/35

**Manufacturer:**

BRIGHT PACKAGING INDUSTRY BERHAD

**Country of Origin:**

MALAYSIA

**CHARACTERISTIC**

Colour Coating	:	Plain Silver
Description	:	Plain Silver Standard Foil Wash
Coating Type	:	Water Base
Paper Side Laminated	:	Felt side
Foil Side Out	:	Dull Side

**LAMINATED PROPERTY**

Web Weight	Unit	Minimum	Target	Maximum
Paper Weight	gm/m <sup>2</sup>	31.50	35.00	38.50
Adhesive Weight	gm/m <sup>2</sup>	0.80	1.15	1.50
Aluminium Weight	gm/m <sup>2</sup>	14.60	16.20	17.80
Coating Weight	gm/m <sup>2</sup>	0.80	1.10	1.40
<b>Total Weight</b>	<b>gm/m<sup>2</sup></b>	<b>47.70</b>	<b>53.45</b>	<b>59.20</b>
Yield	m <sup>2</sup> /kg	20.96	18.71	16.89

  

Others	Unit	Value
Tensile Strength (MD)	kN/m	1.61
Tensile Strength (CD)	kN/m	1.24
Moisture	%	5.00
Thickness	µm	0.060
Core ID	mm	58 or 77
Maximum Roll OD	mm	400

**ALUMINIUM / METALIZED PROPERTY**

	Unit	Value
Material	type	Aluminium
Thickness	µm	6
Pinhole	holes/m <sup>2</sup>	Max. 600
Elongation	%	Min. 1
Temper	type	'O' Soft Temper
Alloy	code	A1235

**Chemical Composition**

Wt%

Si	Fe	Cu	Mn	Mg	Zn	Ti	Others	AL
Max. 0.65	Max. 0.65	Max. 0.05	Max. 0.05	Max. 0.05	Max. 0.10	Max. 0.06	Max. 0.03	Min. 99.35

*\*According to aluminium association standard*

 PREPARED BY: QUALITY ASSURANCE DEPARTMENT  
 \*All testing based on industry standard.